85 Dayton Road • P.O. Box 888 • Newark, OH 43058-0888 • USA Phone: 800/743-4521 or 740/345-4528 • Fax: 740/345-0123 www.wyeth-scott.com • Email: sales@wyeth-scott.com

Instructions to Attach Cable to Reel & Install End Hook (H1) with Cable Clamps

Check out our video of this process on YouTube

Please feel free to call with any questions:
800/743-4521 or 740/345-4528
Best time to call for technical assistance is Monday thru Friday 8:30 to 4:00 ET

READ ALL DIRECTIONS BEFORE STARTING

PARTS NEEDED:

- Part # P620, P630 or P635 Cable in 20', 30' or 35' lengths
 The RF (rivet & ferrule) is already installed on cable by WS. This attaches the cable to the reel
- Part # P13 5/16" Cable Clamp 2 Required Reattach H1 end hook to cable

P620 with RF attached by WS



RF Close-up



TOOLS / ITEMS NEEDED:

- Common Sense...
- Safety Glasses
- Gloves
- Ball Peen Hammer
- Tapered Punch 7/16"
- Bolt 5/8" x 2" Long with Nut
- (2) Wrenches for Bolt/Nut 7/8"
- Heavy Metal Table/Surface
- Wrench 1/2"

Note: There are many different ways this could be done. One example is: • Instead of peening rivet in reel with a punch & hammer > Use a pneumatic (air) chisel with a blunt chisel

Tools / Items



INSTALLATION OF CABLE/RF TO REEL

- Put puller on its side with the W10 frame hook facing left.
- Make sure the RF hole in reel is accessible (on top).
- From the bottom of the puller, on the side closest to the frame hook, bring the RF to the top inside of the reel.
- With the long part of cable in the RF on top, put rivet through hole on the inside of reel.

RF ready to be put thru top hole

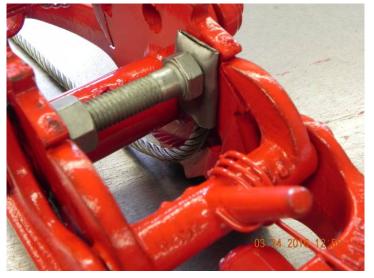






- Insert bolt between the RF and the other side of the reel. Tighten bolt with two 7/8" wrenches.
- Move to a very sturdy metal table or surface.
 If table/surface is not sturdy enough, bolt will come out during peening.
- On the outside of the reel, with a 7/16" punch and ball peen hammer, peen the shank of rivet to the reel.

Bolt installed



Peen RF's rivet down with punch & ball peen hammer



After rivet is peened down, remove bolt.

Rivet is peened down



- Put blank end of cable thru frame hole.
- <u>IF</u> you have an older style non-removable P15 tackle block hook, put it over the blank end of the cable now.

INSTALLATION OF 5/16" CABLE CLAMPS

- Put 2 cable clamps over blank end of cable.
- Put your end hook (#H1) over blank end of cable.
- Put cable clamp U bolts over the short end of cable.
 It is VERY IMPORTANT to install clamps this way.
 See picture below.
- Tightened clamps with ½" wrench. Tighten them "tight".

Cable clamps installed



➤ THESE INSTRUCTIONS ARE ONLY MEANT TO BE A BASIC GUIDE. THE WYETH-SCOTT CO. SHALL BE HELD HARMLESS FOR INJURIES RESULTING FROM IMPROPER REPAIR OF THE PULLER. <