1. PRODUCT IDENTIFICATION

PRODUCT NAME: Trecoder® All Grades

PRODUCT COLOR: Black

Blue NL Green NL Orange Purple NL Red NL Tangerine NL Yellow White

RECOMMENDED USE: Coding and Marking

Manufacturer/Supplier:

American Coding & Marking Ink Co., Inc. 1-908-756-0373

1220 North Avenue Plainfield, NJ 07062-1796

USA

Emergency Telephone Number:

TRANSPORTATION: CHEMTREC: 1-800-424-9300 (North America)

1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Emergency Overview:

GHS Classification:

| Flammable liquids | Category 3 |
|--|-------------|
| Aspiration hazard | Category 1 |
| Acute toxicity - Inhalation | Category 4 |
| Skin corrosion/irritation | Category 2 |
| Serious eye damage/eye irritation | Category 2B |
| Specific target organ toxicity (single exposure) | Category 3 |

GHS label elements, including precautionary statements



Signal Word D

Danger

Hazard Statements

H226 Flammable liquid and vapor

H304 May be fatal if swallowed and enters airways

H315 Causes skin irritation

SDS# TC-01 Revision Date: 6/15/2015

H320 Causes eye irritation H332 Harmful if inhaled

H335 May cause respiratory irritation
H336 May cause drowsiness or dizziness

Precautionary Statements

P210 Keep away from heat/sparks/open flames/hot surfaces. — No smoking

P243 Take precautionary measures against static discharge
P260 Do not breathe dust/fume/gas/mist/vapors/spray
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P262 Do not get in eyes, on skin, or on clothing
P264 Wash skin thoroughly after handling

P271 Use only outdoors or in a well-ventilated area

P280 Wear protective gloves/protective clothing/eye protection/face protection

P301+P310+P331 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do

NOT induce vomiting.

P302+P352 IF ON SKIN: Wash with soap and water

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing.

Rinse skin with water/shower

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing

P305 + 351 + 338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P312 Call a POISON CENTER or doctor/physician if you feel unwell

P332+P313 If skin irritation occurs: Get medical advice/attention
P337+P313 If eye irritation persists: Get medical advice/attention
P362+P364 Take off contaminated clothing and wash before reuse

P370+P378 In case of fire: Use Water spray, CO2, dry chemical, or alcohol resistant foam to

extinguish

P403+233 Store in a well-ventilated place. Keep container tightly closed
P501 Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION AND INFORMATION ON INGREDIENTS

| Chemical Name | CAS No | Weight-% |
|--------------------------|------------|----------|
| Medium Aliphatic Naphtha | 64742-88-7 | 80-100 |

4. FIRST AID MEASURES

First Aid Measures

Ingestion: If swallowed, do NOT induce vomiting. Never give anything by mouth

to an unconscious person. Rinse mouth with water. Consult a

physician.

Eyes: Rinse thoroughly with plenty of water for at least 15 minutes and

consult a physician.

SDS# TC-01 Revision Date: 6/15/2015

Skin: Wash off with soap and plenty of water. Consult a physician.

Inhalation: If breathed in, move person into fresh air. If not breathing, give

artificial respiration. Consult a physician.

Most important symptoms and effects

Symptoms Eye contact may result in redness, pain, blurred vision, burning

sensation. Skin contact may result in irritation, defatting or dermatitis. Inhalation may cause drowsiness or dizziness. Inhalation may cause respiratory tract irritation. Ingestion may cause nausea, vomiting.

dizziness and headache.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIREFIGHTING MEASURES

Suitable extinguishing media:

Water fog, Multipurpose foam, Dry chemical, CO₂

Unsuitable extinguishing media:

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards in case of fire:

Fight as volatile liquid fire Water spray may spread fire.

Vapors are dense and may travel to remote ignition source

Hazardous combustion products:

Carbon oxides, nitrogen oxides, organic combustion products which may be toxic and/or irritating

Protective equipment and precautions for fire fighters:

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Wear chemical goggles, gloves, boots and protective clothing. Wear respirator if necessary. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition and heat.

Environmental precaution:

Prevent additional discharge of material. Prevent material from entering sewers or water courses.

Methods and materials for containment and cleaning up:

Absorb small spills with sand, filter-aid, vermiculite or other inert absorbent material, them place in a chemical waste container. For large spills, contain with sand or earth dikes. Dispose of waste in accordance with applicable government regulations.

SAFETY DATA SHEET

7. HANDLING AND STORAGE

Precautions for safe handling:

Avoid contact with eyes. Wash face, hands, and any exposed skin thoroughly after handling. Do not eat, drink of smoke when using this product. Wear protective gloves/protective clothing and eye/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Unscrew all caps slowly. Do not unscrew entirely until all pressure has been completely released. Keep away from heat/sparks/open flames/hot surfaces. Emptied containers may retain residues. Precautions apply to emptied containers.

Conditions for safe storage, including incompatibilities:

Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep storage temperature between 4-32 °C (40-90 °F). Incompatible with strong oxidizing agents, strong acids, strong bases, alkali metals and halogens.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Exposure Guidelines:

| Chemical Name and CAS# | ACGIH TLV | OSHA PEL | NIOSH IDLH |
|--|--------------|---|---|
| Medium Aliphatic Naphtha 64742-88-7 | TWA: 100 ppm | TWA: 500 ppm TWA: 2900 mg/m ³ | IDLH: 20000 mg/m ³ TWA: 350 ppm |
| | | | TWA: 1800 mg/m ³ |

Appropriate engineering controls

Apply technical measures to comply with the occupational exposure limits. Local exhaust and mechanical ventilations are recommended to be used as engineering controls.

Individual protection measures, such as personal protective equipment:

Eye/Face protection: Safety glasses with side shields or chemical goggles must be worn.

Skin/Body protection: Wear protective gloves. Wear suitable protective clothing and footwear

appropriate for the risk of exposure.

Respiratory protection: If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA

approved respiratory protection should be worn. Respiratory protection must be

provided in accordance with current local regulations.

General hygiene: Handle in accordance with good industrial hygiene and safety practice.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

<u>Property</u> <u>Values</u> <u>Remarks-Methods</u>

Physical state: Liquid Odor: Mild

Odor threshold:

pH:

Not determined

Not determined

Melting point/freezing point:

Not determined

Not determined

Not determined

Not determined

Flash point: 45 °C / 114 °F (Medium aliphatic naphtha)

Evaporation Rate: <1 butyl acetate = 1

SDS# TC-01 Revision Date: 6/15/2015

Flammability (solid, gas):
Upper/lower flammability limits:
Vapor pressure:
Not determined
Not determined

Vapor density:>1air = 1Specific gravity:1.0-1.1water = 1

Water solubility: Negligible Solubility in other solvents: Not determined **Partition Coefficient:** Not determined **Auto-ignition Temperature:** Not determined **Decomposition temperature:** Not determined Viscosity: Not determined **VOC Content (%):** 56 - 63% **VOC Content:** 4.7 - 5.7 lbs/gal

10. STABILITY AND REACTIVITY

Reactivity:

Not reactive under normal conditions.

Chemical Stability:

Stable under recommended storage conditions.

Possibility of hazardous reactions:

None under normal processing.

Conditions to avoid:

Keep out of reach of children. Keep away from heat, sparks and open flame. Keep away from contact with incompatible materials.

Incompatible materials:

Strong oxidizing agents, strong acids, strong bases, alkali metals, halogens

Hazardous decomposition products:

Carbon oxides, nitrogen oxides, thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact: Causes eye irritation

Skin contact: Causes skin irritation

Inhalation: May cause respiratory irritation. May cause drowsiness or dizziness.

Ingestion: Harmful or fatal if swallowed and enters airways

Component Information:

| Chemical Name and CAS# | Oral LD50 | Dermal LD50 | Inhalation LC50 | |
|--------------------------|-------------------|----------------------|---------------------|--|
| Medium Aliphatic Naphtha | =5000 mg/kg (Rat) | =3000 mg/kg (Rabbit) | =5500 mg/L (Rat)4 h | |
| 64742-88-7 | | | | |

Information on physical, chemical and toxicological effects:

Symptoms Please see section 4 of this SDS for symptoms

SAFETY DATA SHEET

Revision Date: 6/15/2015

Delayed and immediate effects as well as chronic effects from short and long-term exposure:

Carcinogenicity:

| Chemical Name | ACGIH | IARC | NTP | OSHA |
|---------------|-------|------|-----|------|
| None | | | | |

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans Group 2B – Limited evidence of carcinogenicity

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Numerical measures of toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity:

Component Information

| Chemical Name | Algae/aquatic plants | Fish | Toxicity to | Crustacea |
|--|----------------------|---------|----------------|-----------|
| and CAS# | | | microorganisms | |
| Medium Aliphatic Naphtha 64742-88-7 | No Data | No Data | No Data | No Data |

Persistence/Degradability:

Not determined

Bioaccumulation:

Not determined

Mobility:

Not determined

Other Adverse Effects:

No data available

13. DISPOSAL CONSIDERATIONS

Disposal of Wastes: Disposal should be in accordance with applicable regional, national and local

laws and regulations.

Dispose of as unused product in accordance with applicable regional, national **Contaminated Packaging:**

and local laws and regulations.

SECTION 14 – TRANSPORTATION INFORMATION

DOT

UN number 1210

SAFETY DATA SHEET

SDS# TC-01 Revision Date: 6/15/2015

Proper shipping name PRINTING INK

Hazard class 3
Packing group III
ERG# 129

IATA

UN number 1210

Proper shipping name PRINTING INK

Hazard class 3 Packing group III

IMDG

UN number 1210

Proper shipping name PRINTING INK

Hazard class 3
Packing group III
Marine pollutant No

SECTION 15 – REGULATORY INFORMATION

TSCA STATUS: All Components listed

OTHER REGULATORY:

Ingredient(s)SARA 302SARA 311/312SARA 313RECRACERCLAMedium Aliphatic NaphthaNoA, FNoNoNo

SARA 311/312 Codes: R = Reactive Hazard

P = Pressure Hazard F = Fire Hazard A = Immediate/Acute C = Delayed/Chronic

California Prop. 65 Components: Chemicals known to the state of California to cause birth defects or other reproductive harm:

This product does not contain any chemicals known to the state of California to cause cancer, birth defects or any other reproductive harm.

SECTION 16 – OTHER INFORMATION

HMIS:

Health: 2 Flammability: 2 Reactivity: 0

Revision Date: 16-Jun-2015 Replaces: 08-Jan-2007 Revision Note: New SDS format

Revision Date: 6/15/2015

SDS# TC-01

Prepared by: Thomas Sweet, VP

DISCLAIMER OF LIABILITY

As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of the material described in this MSDS. Information contained herein is given in good faith and believed to be true and accurate, but all statements or suggestions are made without warranty, expressed or implied, regarding the accuracy of the information, the hazards connected with the use of the material, or results to be obtained from the use thereof. All of the listed ingredients in this product that are considered to present a health hazard as defined in Appendix A of the OSHA "Hazard Communication" standard (29CFR 1910.1200) as listed in Section II. All of the information given, including ingredient identification, CAS Number, and quantity, is proprietary information, which has been provided in order to meet the objective of the "Hazard Communication" standard. Data provided here are typical and not intended for use as product specifications. This formulation information is confidential, and only to be disclosed in accordance with Federal and State safety and health regulations. Permission to disclose any ingredient information for any other purpose is neither given nor implied.